

# ***Sensitive Equipment and Operations***

Tim Street



# Philip Hankin

*“...he is amongst the best if not the best in his field and with his outstanding professionalism there was humour and an enormous warm heart.”*

*“I was always impressed by his technical delivery of his subject matter and his clear passion for furthering the discipline.”*

*“The Design Team meetings were always a better place when he was there.”*

*“There was nothing he couldn’t fix or build.”*

*“Phil was a true gentleman of our industry.”*



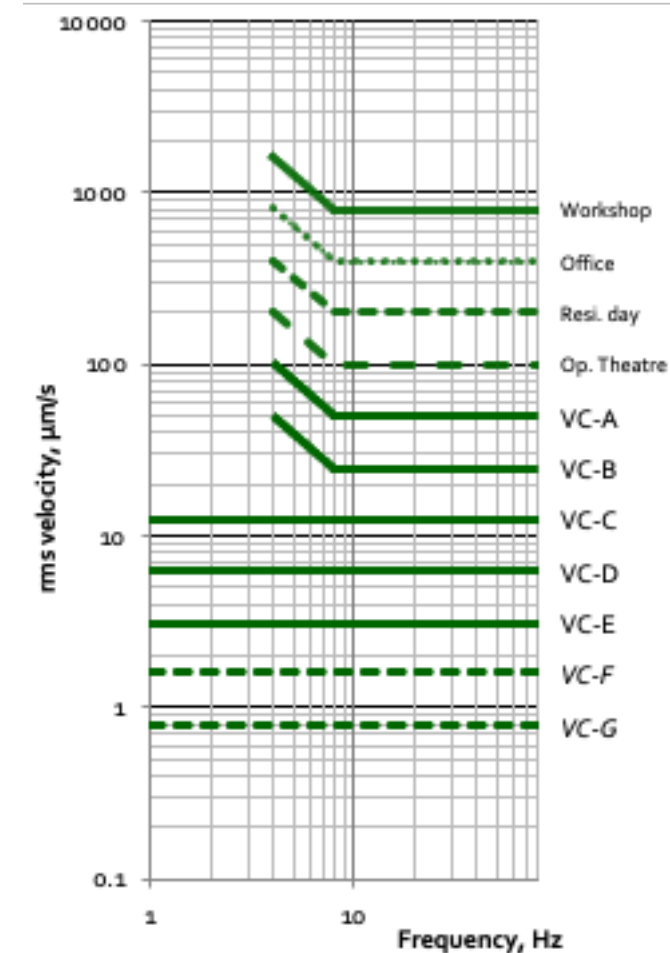
# Changes to the Chapter

Example inclusions and amendments:

- Variations in measurement equipment or interpretation of measurements
- Location of measurements or where design targets apply
- Relevance of manufactures serviceability limits
- Client or end-user expectation management
- Vibration impact on existing facilities

# ASHRAE VC Curves

Criterion Curve	Amplitude $\mu\text{m/sec}$ ( $\mu\text{in/sec}$ )	Detail Size $\mu\text{m}$
Workshop (ISO)	800 (32,000)	n/a
Office (ISO)	400 (16,000)	n/a
Residential Day (ISO)	200 (8,000)	75
Operating Theatre (ISO)	100 (4,000)	25
VC-A	50 (2,000)	8
VC-B	25 (1,000)	3
VC-C	12.5 (500)	1-3
VC-D	6.25 (250)	0.1-0.3
VC-E	3.12 (125)	<0.1
VC-F	1.56 (62.5)	n/a
VC-G	0.781 (31.3)	n/a



# Alternative Criteria Considerations

- **Vibration is just one form of noise.**  
Equipment may also be sensitive to electro-magnetic noise, thermal noise, airflow and acoustic induced vibration, etc.
- **Varying sensitivity to different modes of vibration and time period.**  
It is a good idea to get a technical understanding of the inner workings of the equipment.
- **Varying applications of equipment.**  
e.g. Hospital / Medical Research, or Product Development / Production Facility
- **Equipment warranty issues**

Project vibration requirements should be precisely described at an early stage

# Control of Vibration

- **Site Selection**  
Avoidance where possible of sites exposed to obvious vibration generating activity, or in soil types where vibration may propagate with minimal attenuation at distance.
- **Building Depth**  
For very vibration sensitive environments exposed to notable ground vibration consider deep basements to avoid surface ground waves.
- **Structural Strategy**  
Avoidance of low natural frequency elements of building structure.  
Allowance for introduction of inertia bases.
- **Internal Vibration Control**  
Avoidance, mitigation or management of vibration generating activity in the building.
- **Workbench or Floor Isolation**  
Don't forget to consider any internal vibration isolation mechanism that may render external isolation solutions counter-productive.
- **Vibration Monitoring**





*Measurement & Assessment of Groundborne Noise & Vibration*

10 & 12 November 2020